



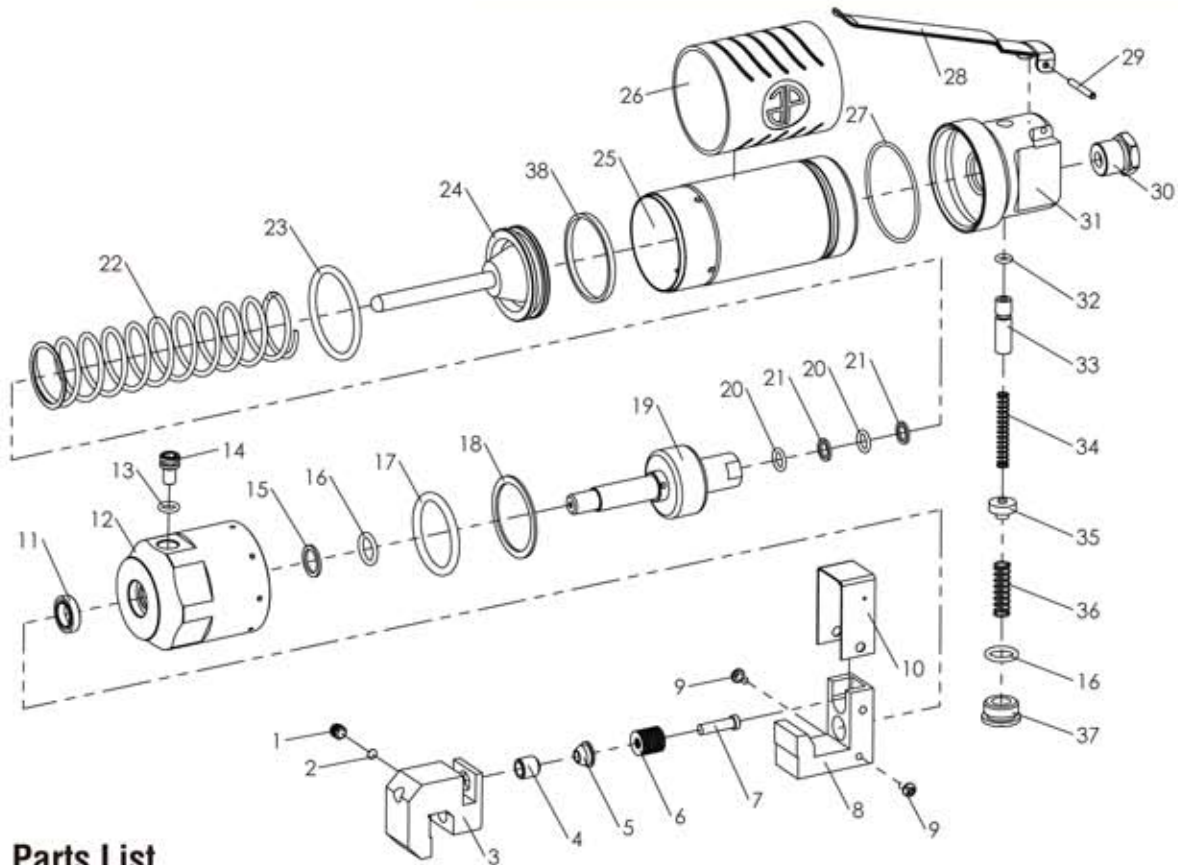
**Astro Pneumatic
Tool Company**
372 Old US Highway 52 South
Mount Airy, NC 27030

Model:
605ST (5.5mm)
608ST (8mm)

Product Type:
**STRAIGHT TYPE PUNCH/
FLANGE TOOL**

PARTS BREAKDOWN

Call 1.800.221.9705 for questions concerning performance of the product or other inquiries.



Parts List

| Index No. | Part No. | Description | Qty |
|-----------|----------|-----------------------|-----|
| 1 | 605ST-01 | Set Screw (M6x6) | 1 |
| 2 | 605ST-02 | Plug | 1 |
| 3 | 605ST-03 | Clamp (605ST) | 1 |
| | 608ST-03 | Clamp (608ST) | 1 |
| 4 | 605ST-04 | Punch Die (605ST) | 1 |
| | 608ST-04 | Punch Die (608ST) | 1 |
| 5 | 605ST-05 | Guide Bushing (605ST) | 1 |
| | 608ST-05 | Guide Bushing (608ST) | 1 |
| 6 | 605ST-06 | Cup Spring (605ST) | 13 |
| | 608ST-06 | Cup Spring (608ST) | 13 |
| 7 | 605ST-07 | Punch (605ST) | 1 |
| | 608ST-07 | Punch (608ST) | 1 |
| 8 | 605ST-08 | Anvil (605ST) | 1 |
| | 608ST-08 | Anvil (608ST) | 1 |
| 9 | 605ST-09 | Screw (M4x6) | 2 |
| 10 | 605ST-10 | Cover Plate (605ST) | 1 |
| | 608ST-10 | Cover Plate (608ST) | 1 |
| 11 | 605ST-11 | Oil Seal | 1 |
| 12 | 605ST-12 | Hydr Cylinder | 1 |
| 13 | 605ST-13 | O-Ring (ID6.8x1.9) | 1 |
| 14 | 605ST-14 | Screw | 1 |
| 15 | 605ST-15 | Support Ring | 1 |
| 16 | 605ST-16 | O-Ring (ID11.8x2.4) | 2 |
| 17 | 605ST-17 | O-Ring | 1 |

| Index No. | Part No. | Description | Qty |
|-----------|----------|-----------------------|-----|
| 18 | 605ST-18 | Support Ring | 1 |
| 19 | 605ST-19 | Piston | 1 |
| 20 | 605ST-20 | O-Ring (ID7.8x1.9) | 2 |
| 21 | 605ST-21 | Support Ring | 2 |
| 22 | 605ST-22 | Spring | 1 |
| 23 | 605ST-23 | O-Ring | 1 |
| 24 | 605ST-24 | High Press Piston | 1 |
| 25 | 605ST-25 | Air Cylinder | 1 |
| 26 | 605ST-26 | Rubber Grip | 1 |
| 27 | 605ST-27 | O-Ring (ID47.35x1.78) | 1 |
| 28 | 605ST-28 | Lever | 1 |
| 29 | 605ST-29 | Spring Pin (∅3x23) | 1 |
| 30 | 605ST-30 | Air Inlet | 1 |
| 31 | 605ST-31 | Valve Body | 1 |
| 32 | 605ST-32 | O-Ring (ID4.8x1.9) | 1 |
| 33 | 605ST-33 | Push Rod | 1 |
| 34 | 605ST-34 | Spring | 1 |
| 35 | 605ST-35 | Valve | 1 |
| 36 | 605ST-36 | Spring | 1 |
| 37 | 605ST-37 | Screw | 1 |
| 38 | 605ST-38 | Rubber Band | 1 |
| | 605ST-HA | Parts 1 thru 10 | 1 |
| 39 | 608ST-HA | Parts 1 thru 10 | 1 |